

LEHIGH

HEIDELBERGCEMENT Group

TECHNICAL SERVICES
SALES & MARKETING
 12667 Alcosta Blvd., Suite 400
 San Ramon, CA 94583
 Telephone (925) 244 6500
 FAX (925) 244 6586

PLANT LOCATION
 13573 Tehachapi Blvd.
 Tehachapi, CA 93561
 Telephone (661) 822-4445
 FAX (661) 822-1278

CEMENT TEST REPORT

Cement: ASTM C150-09, Type II/V, Low Alkali

Date Shipped: April 2012

Report Date: 5/14/2012

Destination: Lot 2012-04

STANDARD CHEMICAL REQUIREMENTS ASTM C 114	TEST RESULTS	ASTM C 150 SPECIFICATIONS	
		TYPE II	TYPE V
Silicon Dioxide (SiO ₂), %	20.2	----	----
Aluminum Oxide (Al ₂ O ₃), %	4.4	6.0 Max	----
Ferric Oxide (Fe ₂ O ₃), %	4.6	6.0 Max	----
Calcium Oxide (CaO), %	63.5	----	----
Magnesium Oxide (MgO), %	1.0	6.0 Max	6.0 Max
Sulfur Trioxide (SO ₃), %	3.0	3.0 Max	2.3 Max *
Loss on Ignition (LOI), %	2.3	3.0 Max	3.0 Max
Insoluble Residue, %	0.56	0.75 Max	0.75 Max
CO ₂ (%)	1.35	N/A	N/A
CaCO ₃ in limestone (%)	85	70 Min	70 Min
Limestone (%)	4	5 Max	5 Max
Total Alkalies (Na ₂ O equivalent), %	0.53	0.60 Max	0.60 Max
Tricalcium Silicate (C ₃ S), % ^a	59	----	----
Dicalcium Silicate (C ₂ S), % ^a	15	----	----
Tricalcium Aluminate (C ₃ A), % ^a	4	8 Max	5 Max
Tetracalcium Aluminoferrite (C ₄ AF), % ^a	14	----	----
Heat of Hydration (cal/g)	84	----	----
C ₃ S + 4.75*C ₃ A	78	100	----
2 (C ₃ A) + C ₄ AF	22	----	25 Max
PHYSICAL REQUIREMENTS			
(ASTM C 1038) Expansion @ 14 days, %	0.009	0.020 Max	0.020 Max
(ASTM C 204) Blaine Fineness, m ² /kg	456	280 Min	280 Min
(ASTM C 430) -325 Mesh, %	99.1	----	----
(ASTM C 191) Time of Setting - Initial (Vicat)	86	45 Min	45 Min
(ASTM C 191) Time of Setting - Final (Vicat)	149	375 Max	375 Max
(ASTM C 451) False Set, %	89	50 Min	50 Min
(ASTM C 185) Air Content, %	6.0	12 Max	12 Max
(ASTM C 151) Autoclave Expansion, %	0.01	0.80 Max	0.80 Max
(ASTM C 187) Normal Consistency, %	27.7	----	----
(ASTM C 109) Compressive Strength, psi (MPa)			
1 Day	2496 (17.2)	----	----
3 Day	4068 (28)	1500 (10.3) Min	1160 (8.0) Min
7 Day	4869 (33.6)	2500 (17.2) Min	2180 (15.0) Min
28 Day (Previous Month)	5668 (39.1)	----	3050 (21.0) Min

This cement meets the requirements of specification: ASTM C150-09 Type II/V, Low Alkali

^a Adjusted per ASTM C150-09 Section A 1.6
 ASTM 1157 Portland Cement Type HS
 Caltrans Section 90 - Type II/V Modified
 * See ASTM 1038 result



William Curzi - Quality Control Manager